



## Lupolen 1800 U

### Polyethylene, Low Density

#### Product Description

Lupolen 1800 U is a low density polyethylene (LDPE) resin used in various processing methods such as injection molding and compounding. It exhibits very high flowability and a very good balance of softness and toughness, dimensional stability and good processing. Lupolen 1800 U is delivered in pellet form and is not additivated. It is used in a wide range of injection molding applications such as thin-wall packaging (TWIM) and housewares. Lupolen 1800 U is also used in the area of compounding for color and additive batches and as a viscosity modifier. Customers have reported that the high melt flow rate (MFR) of Lupolen 1800 U enables very good dispersion and homogenization at high loads with pigments and additives. Lupolen 1800 U is not intended for use in medical and pharmaceutical applications.

#### Product Characteristics

<b>Status</b>	Commercial: Active
<b>Test Method used</b>	ISO
<b>Availability</b>	Europe, Asia-Pacific, Australia/NZ, Africa-Middle East, Latin America
<b>Processing Methods</b>	Extrusion Compounding, Injection Molding
<b>Features</b>	Good Colorability, Fast Cycle (Production) , Low Density, Low Temperature Flexibility, High Flow , Good Processability
<b>Typical Customer Applications</b>	Caps & Closures, Colour Concentrates, Consumer Packaging, Housewares, Sports, Leisure and Toys

Typical Properties	Method	Value	Unit
<b>Physical</b>			
Density (23°C)	ISO 1183	0,918	g/cm <sup>3</sup>
Melt flow rate (MFR) (190°C/2.16kg)	ISO 1133	65	g/10 min
<b>Mechanical</b>			
ESCR	ASTM D 1693	1	h
<i>Note: Tested in 10% nonionic surfactants</i>			
Tensile Modulus	ISO 527-1, -2	180	MPa
Tensile Stress at Yield	ISO 527-1, -2	8	MPa
Tensile Elongation at Break	ISO 8986-2	85	%
<b>Hardness</b>			
Shore hardness (Shore D)	ISO 868	45	
<b>Thermal</b>			
Melting Temperature	ISO 3146	105	°C
Vicat softening temperature A/50	ISO 306	75	°C

#### Additional Properties

Spiral length (2 mm/1000 bar/180°C) Basell method: 100 cm  
Recommended processing temperature 180°C - 230°C

#### Notes

Typical properties; not to be construed as specifications.